

ЕСДП. ПОЛЯ ДОПУСКОВ В СИСТЕМЕ ОТВЕРСТИЯ. ГОСТ 25347-82.

| Интервал размеров, мм | Поля допусков по ГОСТ 25347 | | | | | | | | | | | | | | | | | | | | | | | | | | | | Интервал размеров, мм | | | | | | | | | |
|-----------------------|-----------------------------|------------|------------|----------------|-----------|------------|------------|----------|-------------|------------|----------|----------------|-----------|------------|------------|------------|--------------|--------------|-------------|--------------|--------------|--------------|--------------|-------------|------------|----------|----------------|-----------|-----------------------|------------|-------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| | отв. | | валов | | | | | | | | | | отв. | | валов | | | | | | | | | | | | | | | | | | | | | | | |
| | H5 | g4 | h4 | js4 | k4 | m4 | n4 | H6 | f6 | g5 | h5 | js5 | k5 | m5 | n5 | p5 | r5 | s5 | H7 | c8 | d8 | e7 | e8 | f7 | g6 | h6 | js6 | k6 | | m6 | n6 | p6 | g6 | s6 | s7 | t6 | u7 | |
| от 1 до 3 | +4 0 | -2 -5 | 0 -3 | +1,5 -1,5 | +3 0 | +5 +2 | +7 +4 | +6 0 | -6 -12 | -2 -6 | 0 -4 | +2,0 -2,0 | +4 0 | +6 +2 | +8 +4 | +10 +6 | +14 +10 | +18 +14 | +10 +7,4 | -60 -74 | -20 -34 | -14 -24 | -14 -28 | -6 -16 | -2 -8 | 0 -6 | +3,0 -3,0 | +6 0 | +8 +2 | +10 +4 | +12 +6 | +16 +10 | +20 +14 | +24 +14 | ¾ | +28 +18 | | |
| Св. 3 до 6 | +5 0 | -4 -8 | 0 -4 | +2,0 -2,0 | +5 +1 | +8 +4 | +12 +8 | +8 0 | -10 -18 | -4 -9 | 0 -5 | +2,5 -2,5 | +6 +1 | +9 +4 | +13 +8 | +17 +12 | +20 +15 | +24 +19 | +12 +9 | -70 -88 | -30 -48 | -20 -32 | -20 -38 | -10 -22 | -4 -12 | 0 -8 | +4,0 -4,0 | +9 +1 | +12 +8 | +16 +12 | +20 +15 | +23 +19 | +27 +19 | ¾ | +35 +23 | | | |
| Св. 6 до 10 | +6 0 | -5 -9 | 0 -4 | +2,0 -2,0 | +5 +1 | +10 +6 | +14 +10 | +9 0 | -13 -22 | -5 -11 | 0 -6 | +3,0 -3,0 | +7 +1 | +12 +6 | +16 +10 | +21 +15 | +25 +19 | +29 +23 | +15 0 | -80 -102 | -40 -62 | -25 -40 | -25 -47 | -13 -28 | -5 -14 | 0 -9 | +4,5 -4,5 | +10 +1 | +15 +6 | +19 +10 | +24 +15 | +28 +23 | +32 +23 | ¾ | +43 +28 | | | |
| Св. 10 до 14 | +8 0 | -6 -11 | 0 -5 | +2,5 -2,5 | +6 +1 | +12 +7 | +17 +12 | +11 0 | -16 -27 | -6 -14 | 0 -8 | +4,0 -4,0 | +9 +1 | +15 +7 | +20 +12 | +26 +18 | +31 +23 | +36 +28 | +18 0 | -95 -122 | -50 -77 | -32 -50 | -32 -59 | -16 -34 | -6 -17 | 0 -11 | +5,5 -5,5 | +12 +1 | +18 +7 | +23 +12 | +29 +18 | +34 +28 | +39 +28 | ¾ | +51 +33 | | | |
| Св. 14 до 18 | +9 0 | -7 -13 | 0 -6 | +3,0 -3,0 | +8 +2 | +14 +8 | +21 +15 | +13 0 | -20 -33 | -7 -16 | 0 -9 | +4,5 -4,5 | +11 +2 | +17 +8 | +24 +15 | +31 +22 | +37 +28 | +44 +35 | +21 0 | -110 -143 | -65 -98 | -40 -61 | -40 -73 | -20 -41 | -7 -20 | 0 -13 | +6,5 -6,5 | +15 +2 | +21 +8 | +28 +15 | +35 +22 | +41 +28 | +48 +35 | ¾ | +41 +62 | | | |
| Св. 18 до 24 | +9 0 | -7 -13 | 0 -6 | +3,0 -3,0 | +8 +2 | +14 +8 | +21 +15 | +13 0 | -20 -33 | -7 -16 | 0 -9 | +4,5 -4,5 | +11 +2 | +17 +8 | +24 +15 | +31 +22 | +37 +28 | +44 +35 | +21 0 | -110 -143 | -65 -98 | -40 -61 | -40 -73 | -20 -41 | -7 -20 | 0 -13 | +6,5 -6,5 | +15 +2 | +21 +8 | +28 +15 | +35 +22 | +41 +28 | +48 +35 | ¾ | +41 +62 | | | |
| Св. 24 до 30 | +11 0 | -9 -16 | 0 -7 | +3,5 -3,5 | +9 +2 | +16 +9 | +24 +17 | +16 0 | -25 -41 | -9 -20 | 0 -11 | +5,5 -5,5 | +13 +2 | +20 +9 | +28 +17 | +37 +26 | +45 +34 | +54 +43 | +25 0 | -120 -130 | -80 -119 | -50 -75 | -50 -89 | -25 -50 | -9 -25 | 0 -16 | +8,0 -8,0 | +18 +2 | +25 +9 | +33 +17 | +42 +26 | +50 +34 | +59 +43 | +68 +43 | ¾ | +62 +85 | | |
| Св. 30 до 40 | +11 0 | -9 -16 | 0 -7 | +3,5 -3,5 | +9 +2 | +16 +9 | +24 +17 | +16 0 | -25 -41 | -9 -20 | 0 -11 | +5,5 -5,5 | +13 +2 | +20 +9 | +28 +17 | +37 +26 | +45 +34 | +54 +43 | +25 0 | -120 -130 | -80 -119 | -50 -75 | -50 -89 | -25 -50 | -9 -25 | 0 -16 | +8,0 -8,0 | +18 +2 | +25 +9 | +33 +17 | +42 +26 | +50 +34 | +59 +43 | +68 +43 | ¾ | +62 +85 | | |
| Св. 40 до 50 | +11 0 | -9 -16 | 0 -7 | +3,5 -3,5 | +9 +2 | +16 +9 | +24 +17 | +16 0 | -25 -41 | -9 -20 | 0 -11 | +5,5 -5,5 | +13 +2 | +20 +9 | +28 +17 | +37 +26 | +45 +34 | +54 +43 | +25 0 | -120 -130 | -80 -119 | -50 -75 | -50 -89 | -25 -50 | -9 -25 | 0 -16 | +8,0 -8,0 | +18 +2 | +25 +9 | +33 +17 | +42 +26 | +50 +34 | +59 +43 | +68 +43 | ¾ | +62 +85 | | |
| Св. 50 до 65 | +13 0 | -10 -18 | 0 -8 | +4,0 -4,0 | +10 +2 | +19 +11 | +28 +20 | +19 0 | -30 -49 | -10 -23 | 0 -13 | +6,5 -6,5 | +15 +2 | +24 +11 | +33 +20 | +45 +32 | +54 +32 | +66 +56 | +30 0 | -140 -186 | -100 -146 | -60 -90 | -60 -106 | -30 -60 | -10 -29 | 0 -19 | +9,5 -9,5 | +21 +2 | +30 +11 | +39 +20 | +51 +32 | +60 +41 | +72 +53 | +83 +53 | ¾ | +85 +87 | | |
| Св. 65 до 80 | +13 0 | -10 -18 | 0 -8 | +4,0 -4,0 | +10 +2 | +19 +11 | +28 +20 | +19 0 | -30 -49 | -10 -23 | 0 -13 | +6,5 -6,5 | +15 +2 | +24 +11 | +33 +20 | +45 +32 | +54 +32 | +66 +56 | +30 0 | -140 -186 | -100 -146 | -60 -90 | -60 -106 | -30 -60 | -10 -29 | 0 -19 | +9,5 -9,5 | +21 +2 | +30 +11 | +39 +20 | +51 +32 | +60 +41 | +72 +53 | +83 +53 | ¾ | +85 +87 | | |
| Св. 80 до 100 | +15 0 | -12 -22 | 0 -10 | +5,0 -5,0 | +13 +3 | +23 +13 | +33 +23 | +22 0 | -36 -58 | -12 -27 | 0 -15 | +7,5 -7,5 | +18 +3 | +28 +13 | +38 +23 | +52 +37 | +66 +49 | +86 +71 | +35 0 | -170 -224 | -120 -174 | -72 -107 | -72 -126 | -36 -71 | -12 -34 | 0 -22 | +11,0 -11,0 | +25 +3 | +35 +13 | +45 +23 | +59 +37 | +73 +54 | +93 +79 | +106 +94 | +113 +104 | ¾ | +159 +144 | |
| Св. 100 до 120 | +15 0 | -12 -22 | 0 -10 | +5,0 -5,0 | +13 +3 | +23 +13 | +33 +23 | +22 0 | -36 -58 | -12 -27 | 0 -15 | +7,5 -7,5 | +18 +3 | +28 +13 | +38 +23 | +52 +37 | +66 +49 | +86 +71 | +35 0 | -170 -224 | -120 -174 | -72 -107 | -72 -126 | -36 -71 | -12 -34 | 0 -22 | +11,0 -11,0 | +25 +3 | +35 +13 | +45 +23 | +59 +37 | +73 +54 | +93 +79 | +106 +94 | +113 +104 | ¾ | +159 +144 | |
| Св. 120 до 140 | +18 0 | -14 -26 | 0 -12 | +6,0 -6,0 | +15 +3 | +27 +15 | +39 +27 | +25 0 | -43 -68 | -14 -32 | 0 -18 | +9,0 -9,0 | +21 +3 | +33 +15 | +45 +27 | +61 +43 | +81 +63 | +110 +92 | +40 0 | -200 -263 | -145 -210 | -85 -125 | -85 -148 | -43 -83 | -14 -39 | 0 -25 | +12,5 -12,5 | +28 +3 | +40 +15 | +52 +27 | +68 +43 | +88 +63 | +117 +92 | +132 +122 | +147 +170 | ¾ | +210 +170 | |
| Св. 140 до 160 | +18 0 | -14 -26 | 0 -12 | +6,0 -6,0 | +15 +3 | +27 +15 | +39 +27 | +25 0 | -43 -68 | -14 -32 | 0 -18 | +9,0 -9,0 | +21 +3 | +33 +15 | +45 +27 | +61 +43 | +81 +63 | +110 +92 | +40 0 | -200 -263 | -145 -210 | -85 -125 | -85 -148 | -43 -83 | -14 -39 | 0 -25 | +12,5 -12,5 | +28 +3 | +40 +15 | +52 +27 | +68 +43 | +88 +63 | +117 +92 | +132 +122 | +147 +170 | ¾ | +210 +170 | |
| Св. 160 до 180 | +18 0 | -14 -26 | 0 -12 | +6,0 -6,0 | +15 +3 | +27 +15 | +39 +27 | +25 0 | -43 -68 | -14 -32 | 0 -18 | +9,0 -9,0 | +21 +3 | +33 +15 | +45 +27 | +61 +43 | +81 +63 | +110 +92 | +40 0 | -200 -263 | -145 -210 | -85 -125 | -85 -148 | -43 -83 | -14 -39 | 0 -25 | +12,5 -12,5 | +28 +3 | +40 +15 | +52 +27 | +68 +43 | +88 +63 | +117 +92 | +132 +122 | +147 +170 | ¾ | +210 +170 | |
| Св. 180 до 200 | +20 0 | -15 -29 | 0 -14 | +7,0 -7,0 | +18 +4 | +31 +17 | +45 +31 | +29 0 | -50 -79 | -15 -35 | 0 -20 | +10,0 -10,0 | +24 +4 | +37 +17 | +51 +31 | +70 +50 | +97 +80 | +110 +130 | +46 0 | -240 -332 | -170 -242 | -100 -146 | -100 -172 | -50 -96 | -15 -44 | 0 -29 | +14,5 -14,5 | +33 +4 | +46 +17 | +60 +31 | +79 +50 | +109 +80 | +159 +130 | +176 +130 | +209 +180 | +304 +258 | ¾ | +304 +258 |
| Св. 200 до 225 | +20 0 | -15 -29 | 0 -14 | +7,0 -7,0 | +18 +4 | +31 +17 | +45 +31 | +29 0 | -50 -79 | -15 -35 | 0 -20 | +10,0 -10,0 | +24 +4 | +37 +17 | +51 +31 | +70 +50 | +97 +80 | +110 +130 | +46 0 | -240 -332 | -170 -242 | -100 -146 | -100 -172 | -50 -96 | -15 -44 | 0 -29 | +14,5 -14,5 | +33 +4 | +46 +17 | +60 +31 | +79 +50 | +109 +80 | +159 +130 | +176 +130 | +209 +180 | +304 +258 | ¾ | +304 +258 |
| Св. 225 до 250 | +23 0 | -17 -33 | 0 -16 | +8,0 -8,0 | +20 +4 | +36 +20 | +50 +34 | +32 0 | -56 -88 | -17 -40 | 0 -23 | +11,5 -11,5 | +27 +4 | +43 +20 | +57 +34 | +79 +56 | +117 +94 | +181 +158 | +52 0 | -300 -381 | -190 -271 | -110 -162 | -110 -191 | -56 -108 | -17 -49 | 0 -32 | +16,0 -16,0 | +36 +4 | +52 +20 | +66 +34 | +88 +56 | +94 +130 | +158 +202 | +158 +222 | +218 +272 | +315 +402 | ¾ | +315 +402 |
| Св. 250 до 280 | +23 0 | -17 -33 | 0 -16 | +8,0 -8,0 | +20 +4 | +36 +20 | +50 +34 | +32 0 | -56 -88 | -17 -40 | 0 -23 | +11,5 -11,5 | +27 +4 | +43 +20 | +57 +34 | +79 +56 | +117 +94 | +181 +158 | +52 0 | -300 -381 | -190 -271 | -110 -162 | -110 -191 | -56 -108 | -17 -49 | 0 -32 | +16,0 -16,0 | +36 +4 | +52 +20 | +66 +34 | +88 +56 | +94 +130 | +158 +202 | +158 +222 | +218 +272 | +315 +402 | ¾ | +315 +402 |
| Св. 280 до 315 | +25 0 | -18 -36 | 0 -18 | +9,0 -9,0 | +22 +4 | +39 +21 | +55 +37 | +36 0 | -62 -98 | -18 -43 | 0 -25 | +12,5 -12,5 | +29 +4 | +46 +21 | +62 +37 | +87 +62 | +133 +108 | +215 +190 | +57 0 | -360 -449 | -210 -299 | -125 -182 | -125 -214 | -62 -119 | -18 -54 | 0 -36 | +18,0 -18,0 | +40 +4 | +57 +21 | +73 +37 | +98 +62 | +144 +108 | +226 +190 | +247 +190 | +304 +268 | +447 +390 | ¾ | +447 +390 |
| Св. 315 до 355 | +25 0 | -18 -36 | 0 -18 | +9,0 -9,0 | +22 +4 | +39 +21 | +55 +37 | +36 0 | -62 -98 | -18 -43 | 0 -25 | +12,5 -12,5 | +29 +4 | +46 +21 | +62 +37 | +87 +62 | +133 +108 | +215 +190 | +57 0 | -360 -449 | -210 -299 | -125 -182 | -125 -214 | -62 -119 | -18 -54 | 0 -36 | +18,0 -18,0 | +40 +4 | +57 +21 | +73 +37 | +98 +62 | +144 +108 | +226 +190 | +247 +190 | +304 +268 | +447 +390 | ¾ | +447 +390 |
| Св. 355 до 400 | +27 0 | -20 -40 | 0 -10,0 | +10,0 -10,0 | +25 +5 | +43 +23 | +60 +40 | +40 0 | -68 -108 | -20 -47 | 0 -27 | +13,5 -13,5 | +32 +5 | +50 +23 | +67 +40 | +95 +68 | +126 +159 | +232 +279 | +63 0 | -537 -480 | -230 -327 | -135 -198 | -135 -232 | -68 -131 | -20 -60 | 0 -40 | +20,0 -20,0 | +45 +5 | +63 +23 | +80 +40 | +108 +68 | +126 +172 | +232 +292 | +232 +315 | +330 +400 | +492 +603 | ¾ | +492 +603 |
| Св. 400 до 450 | +27 0 | -20 -40 | 0 -10,0 | +10,0 -10,0 | +25 +5 | +43 +23 | +60 +40 | +40 0 | -68 -108 | -20 -47 | 0 -27 | +13,5 -13,5 | +32 +5 | +50 +23 | +67 +40 | +95 +68 | +126 +159 | +232 +279 | +63 0 | -537 -480 | -230 -327 | -135 -198 | -135 -232 | -68 -131 | -20 -60 | 0 -40 | +20,0 -20,0 | +45 +5 | +63 +23 | +80 +40 | +108 +68 | +126 +172 | +232 +292 | +232 +315 | +330 +40 | | | |

ЕСДП. ПОЛЯ ДОПУСКОВ В СИСТЕМЕ ОТВЕРСТИЯ. ГОСТ 25347-82.

| Интервал размеров, мм | Поля допусков по ГОСТ25347 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Интервал размеров, мм | | | | | | | | | | |
|-----------------------|----------------------------|------|------|------|------|------|-----|-----|-----|-----|-----|------|------|------|------|-------|------|------|------|------|------|------|------|------|------|------|-----|------|-------|------|------|------|------|-----------------------|------|------|-------|------|------|-------|------|-------|-------|------|
| | валов | | | | | | | | | | | | | | | отв. | | | | | | | | | | | | | валов | | | | | | | | | | | | | | | |
| | H8 | c8 | d8 | e8 | f7 | f8 | h7 | h8 | js7 | k7 | m7 | n7 | s7 | u8 | x8 | z8 | d9 | e9 | f9 | h9 | H9 | d9 | e8 | e9 | f8 | f9 | h8 | h9 | H10 | d10 | h9 | h10 | H11 | | a11 | b11 | c11 | d11 | h11 | H12 | b12 | h12 | H14* | h14* |
| от 1 до 3 | +14 | -60 | -20 | -14 | -6 | -6 | 0 | 0 | +5 | +10 | ¼ | +14 | +24 | +32 | +34 | +40 | -20 | -14 | -6 | 0 | +25 | -20 | -14 | -14 | -6 | -6 | 0 | 0 | +40 | -20 | 0 | 0 | +60 | -270 | -140 | -60 | -20 | 0 | +100 | -140 | 0 | +250 | 0 | +125 |
| Св. 3 до 6 | +18 | -70 | -30 | -20 | -10 | -10 | 0 | 0 | +6 | +13 | +16 | +20 | +31 | +41 | +46 | +53 | -30 | -20 | -10 | 0 | +30 | -30 | -20 | -20 | -10 | -10 | 0 | 0 | +48 | -30 | 0 | 0 | +75 | -270 | -140 | -70 | -30 | 0 | +120 | -140 | 0 | +300 | 0 | +150 |
| Св. 6 до 10 | +22 | -80 | -40 | -25 | -13 | -13 | 0 | 0 | +7 | +16 | +21 | +25 | +38 | +50 | +56 | +64 | -40 | -25 | -13 | 0 | +36 | -40 | -25 | -25 | -13 | -13 | 0 | 0 | +58 | -40 | 0 | 0 | +90 | -280 | -150 | -80 | -40 | 0 | +150 | -150 | 0 | +360 | 0 | +180 |
| Св. 10 до 14 | +27 | -95 | -50 | -32 | -16 | -16 | 0 | 0 | +9 | +19 | +25 | +30 | +45 | +60 | +67 | +77 | -50 | -32 | -16 | 0 | +43 | -50 | -32 | -32 | -16 | -16 | 0 | 0 | +70 | -50 | 0 | 0 | +110 | -290 | -150 | -95 | -50 | 0 | +180 | -150 | 0 | +430 | 0 | +215 |
| Св. 14 до 18 | 0 | -122 | -77 | -59 | -34 | -43 | -18 | -27 | -9 | +1 | +7 | +12 | +28 | +33 | +40 | +50 | -93 | -75 | -59 | -43 | 0 | -93 | -59 | -75 | -43 | -59 | -27 | -43 | 0 | -120 | -43 | -70 | 0 | -400 | -260 | -205 | -160 | -110 | 0 | -330 | -180 | 0 | -430 | -215 |
| Св. 18 до 24 | +33 | -110 | -65 | -40 | -20 | -20 | 0 | 0 | +10 | +23 | +29 | +36 | +56 | +41 | +54 | +73 | -65 | -40 | -20 | 0 | +52 | -65 | -40 | -40 | -20 | -20 | 0 | 0 | +84 | -65 | 0 | 0 | +130 | -300 | -160 | -110 | -65 | 0 | +210 | -160 | 0 | +520 | 0 | +260 |
| Св. 24 до 30 | 0 | -143 | -98 | -73 | -41 | -53 | -21 | -33 | -10 | +2 | +8 | +15 | +35 | +81 | +97 | +121 | -117 | -92 | -72 | -52 | 0 | -117 | -73 | -92 | -53 | -72 | -33 | -52 | 0 | -149 | -52 | -84 | 0 | -430 | -290 | -240 | -195 | -130 | 0 | -370 | -210 | 0 | -520 | -260 |
| Св. 30 до 40 | +39 | -120 | -80 | -50 | -25 | -25 | 0 | 0 | +12 | +27 | +34 | +42 | +68 | +99 | +119 | +151 | -80 | -50 | -25 | 0 | +62 | -80 | -50 | -50 | -25 | -25 | 0 | 0 | +100 | -80 | 0 | 0 | +160 | -310 | -170 | -120 | -80 | 0 | +250 | -170 | 0 | +620 | 0 | +310 |
| Св. 40 до 50 | 0 | -130 | -119 | -89 | -50 | 64 | -25 | -39 | -12 | +2 | +9 | +17 | +43 | +109 | +136 | +175 | -142 | -112 | -87 | -62 | 0 | -142 | -89 | -112 | 64 | -87 | -39 | -62 | 0 | -180 | -62 | -100 | 0 | -320 | -180 | -130 | -240 | -160 | 0 | -180 | -250 | 0 | -620 | -310 |
| Св. 50 до 65 | +46 | -140 | -100 | -60 | -30 | -30 | 0 | 0 | +15 | +32 | +41 | +50 | +83 | +133 | +168 | +218 | -100 | -60 | -30 | 0 | +74 | -100 | -60 | -60 | -30 | -30 | 0 | 0 | +120 | -100 | 0 | 0 | +190 | -340 | -190 | -140 | -100 | 0 | +300 | -490 | 0 | +740 | 0 | +370 |
| Св. 65 до 80 | 0 | -150 | -146 | -106 | -60 | -76 | -30 | -46 | -15 | +2 | +11 | +20 | +89 | +148 | +192 | +256 | -174 | -134 | -104 | -74 | 0 | -174 | -106 | -134 | -76 | -104 | -46 | -74 | 0 | -220 | -74 | -120 | 0 | -360 | -200 | -150 | -290 | -190 | 0 | -200 | -300 | 0 | -740 | -370 |
| Св. 80 до 100 | +54 | -170 | -120 | -72 | -36 | -36 | 0 | 0 | +17 | +38 | +48 | +58 | +106 | +178 | +232 | +312 | -120 | -72 | -36 | 0 | +87 | -120 | -72 | -72 | -36 | -36 | 0 | 0 | +140 | -120 | 0 | 0 | +220 | -380 | -220 | -170 | -120 | 0 | +350 | -570 | 0 | +870 | 0 | +435 |
| Св. 100 до 120 | 0 | -180 | -174 | -126 | -71 | -90 | -35 | -54 | -17 | +3 | +13 | +23 | +114 | +198 | +264 | +364 | -207 | -159 | -123 | -87 | 0 | -207 | -126 | -159 | -90 | -123 | -54 | -87 | 0 | -260 | -87 | -140 | 0 | -410 | -240 | -180 | -340 | -220 | 0 | -240 | -350 | 0 | -870 | -435 |
| Св. 120 до 140 | +63 | -200 | -145 | -85 | -43 | -43 | 0 | 0 | +20 | +43 | +55 | +67 | +132 | +233 | +311 | +428 | -145 | -85 | -43 | 0 | +100 | -145 | -85 | -85 | -43 | -43 | 0 | 0 | +160 | -145 | 0 | 0 | +250 | -460 | -260 | -200 | -145 | 0 | +400 | -280 | 0 | +1000 | 0 | +500 |
| Св. 140 до 160 | 0 | -210 | -208 | -148 | -83 | -106 | -40 | -63 | -20 | +3 | +15 | +27 | +140 | +253 | +343 | +478 | -245 | -185 | -143 | -100 | 0 | -245 | -148 | -185 | -106 | -143 | -63 | -100 | 0 | -305 | -100 | -160 | 0 | -770 | -530 | -460 | -395 | -250 | 0 | -680 | -400 | 0 | -1000 | -500 |
| Св. 160 до 180 | 0 | -230 | -230 | -148 | -83 | -106 | -40 | -63 | -20 | +3 | +15 | +27 | +148 | +273 | +373 | +528 | -245 | -185 | -143 | -100 | 0 | -245 | -148 | -185 | -106 | -143 | -63 | -100 | 0 | -305 | -100 | -160 | 0 | -830 | -560 | -480 | -310 | -230 | 0 | -710 | -400 | 0 | -1000 | -500 |
| Св. 180 до 200 | +72 | -240 | -170 | -100 | -50 | -50 | 0 | 0 | +23 | +50 | +63 | +77 | +168 | +308 | +422 | +592 | -170 | -100 | -50 | 0 | +115 | -170 | -100 | -100 | -50 | -50 | 0 | 0 | +185 | -170 | 0 | 0 | +290 | -660 | -340 | -240 | -170 | 0 | +460 | -340 | 0 | +1150 | 0 | +575 |
| Св. 200 до 225 | 0 | -260 | -242 | -172 | -96 | -122 | -46 | -72 | -23 | +4 | +17 | +31 | +176 | +330 | +457 | +647 | -285 | -215 | -165 | -115 | 0 | -285 | -172 | -215 | -122 | -165 | -72 | -115 | 0 | -355 | -115 | -185 | 0 | -1030 | -670 | -550 | -460 | -290 | 0 | -840 | -460 | 0 | -1150 | -575 |
| Св. 225 до 250 | 0 | -280 | -280 | -172 | -96 | -122 | -46 | -72 | -23 | +4 | +17 | +31 | +186 | +356 | +497 | +712 | -285 | -215 | -165 | -115 | 0 | -285 | -172 | -215 | -122 | -165 | -72 | -115 | 0 | -355 | -115 | -185 | 0 | -820 | -420 | -280 | -1110 | -710 | -570 | -420 | -280 | 0 | -880 | -480 |
| Св. 250 до 280 | +81 | -300 | -190 | -110 | -56 | -56 | 0 | 0 | +26 | +56 | +72 | +86 | +210 | +396 | +556 | +791 | -190 | -110 | -56 | 0 | +130 | -190 | -110 | -110 | -56 | -56 | 0 | 0 | +210 | -190 | 0 | 0 | +320 | -920 | -480 | -300 | -190 | 0 | +520 | -1000 | 0 | +1300 | 0 | +650 |
| Св. 280 до 315 | 0 | -330 | -271 | -191 | -108 | -137 | -52 | -81 | -26 | +4 | +20 | +34 | +222 | +431 | +606 | +871 | -320 | -240 | -186 | -130 | 0 | -320 | -191 | -240 | -137 | -186 | -81 | -130 | 0 | -400 | -130 | -210 | 0 | -1050 | -540 | -330 | -510 | -320 | 0 | -540 | -520 | 0 | -1300 | -650 |
| Св. 315 до 355 | +89 | -360 | -210 | -125 | -62 | -62 | 0 | 0 | +28 | +61 | +78 | +94 | +247 | +479 | +679 | +989 | -210 | -125 | -62 | 0 | +140 | -210 | -125 | -125 | -62 | -62 | 0 | 0 | +230 | -210 | 0 | 0 | +360 | -1200 | -600 | -360 | -210 | 0 | +570 | -1170 | 0 | +1400 | 0 | +700 |
| Св. 355 до 400 | 0 | -400 | -299 | -214 | -119 | -151 | -57 | -89 | -28 | +4 | +21 | +37 | +265 | +524 | +749 | +1089 | -350 | -265 | -202 | -140 | 0 | -350 | -214 | -265 | -151 | -202 | -89 | -140 | 0 | -440 | -140 | -230 | 0 | -1350 | -680 | -400 | -570 | -360 | 0 | -680 | -570 | 0 | -1400 | -700 |
| Св. 400 до 450 | +97 | -440 | -230 | -135 | -68 | -68 | 0 | 0 | +31 | +68 | +86 | +103 | +295 | +587 | +837 | +1197 | -230 | -135 | -68 | 0 | +155 | -230 | -135 | -135 | -68 | -68 | 0 | 0 | +250 | -230 | 0 | 0 | +400 | -1500 | -760 | -440 | -230 | 0 | +630 | -1390 | 0 | +1550 | 0 | +775 |
| Св. 450 до 500 | 0 | -480 | -327 | -232 | -131 | -165 | -63 | -97 | -31 | +5 | +23 | +40 | +315 | +637 | +917 | +1347 | -385 | -290 | -223 | -155 | 0 | -385 | -232 | -290 | -165 | -223 | -97 | -155 | 0 | -480 | -155 | -250 | 0 | -1650 | -840 | -480 | -630 | -400 | 0 | -840 | -630 | 0 | -1550 | -775 |

- Примечание: 1. Обозначение предпочтительных посадок заключены в утолщенную рамку.
 2. * Поля допусков, как правило, не предназначенные для посадок.
 3. Неуказанные предельные отклонения размеров отверстий, валов и остальных применять по 14-му качеству.